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Mitsubishi S4s Engine Torque Settings Torque sequence: ----- ' 10 6 2 4 8 ' front ' ' ' 7 3 1 5 9 ' -----Step 1: torque in sequence to 51 Ft/Lbs Step 2: torque again in sequence to 51 Ft/Lbs Step 3: final tighten all bolts an additional 90 to 100 degrees recheck final torque in sequence *** CAUTION ***engine uses Torque To Yield head bolts (TTY) that permanently stretch during the initial ...

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2.3 DOHC Quad 4cyl: Torque sequence--> front ' 7 3 1 5 9 ' of engine ' 8 6 2 4 10 ' Step 1: torque bolts 1 thru 6 (26 Ft/Lbs & 90 degree turn) Step 2: torque bolts 7 & 8 (15 Ft/Lbs & 90 degree turn) Step 3: torque bolts 9 & 10 (22 Ft/Lbs & 90 degree turn) Recheck final torque in sequence *** CAUTION *** This engine uses "Torque To Yield" (TTY) head bolts that means they permanently stretch ...

Torque head bolts s4s engine - Fixya

Torque sequence ----- ' 5 1 3 7 ' ' ' ' 6 4 2 8 ' ----- Step 1: torque cylinder head bolts in sequence to 26 Ft/Lbs Step 2: torque cylinder head bolts to 56 Ft/Lbs Step 3: turn cylinder head bolts in sequence an additional 90-degrees recheck final torque in sequence *** CAUTION ***engine uses Torque To Yield head bolts (TTY) that permanently stretch during the initial installation.

What s cylinder head bolts torque on s4s dp engine - Fixya

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Maximum torque; without fan 265N[m/1800rpm Tolerance ±5% Fuel consumption Low ... Manufacturer Mitsubishi Heavy Industries,Ltd. Type TD04HL ... Flywheel coupling size SAE #111/2 Flywheel housing coupling size SAE #3. SPC-545-407(6/6) 2. Engine attached items&Reference drawings Item Parts No. Q'ty Remarks(Drawing number) 1 OIL FILTER 32A40 ...

SPC-545-407 0 S4S-DT MEE yobi1 yobi2 - DET Mitsubishi

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The S4S engine excells in low fuel consumption combined with lower emissions. No harmful emissions and saving fuel: this engine has it all. As a part of the succesful 5S-series, these engines are suitable for a wide range of applications, both indoors as well as outdoors.Sound attenuation means that these engines are also suitable for inhabited areas.

Mitsubishi S4S | DET Mitsubishi - Diesel Equipment Trading

11B-1-6 4M41 ENGINE - Specifications Items Torque Nm Oil pan, oil strainer and oil jet Drain plug 39 - 3 Oil jet 32 - 3 Piston and connecting rod Connecting rod cap mounting nut 29 - 3+49- 5+45_ +45_ Drive plate Drive plate assembly and crankshaft mounting bolt 123 - 12 Crankshaft and crankcase Dust cover mounting bolt 47 - 5

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